

KOMATSU

PC8000-6 Loading Shovel PC8000-6 Backhoe

ENGINE POWER

2 x 1500 kW / 2010 HP @ 1800 rpm

OPERATING WEIGHT

752 – 771 ton / 1,658,200 – 1,700,100 lb

SHOVEL CAPACITY

42 m³ 55 yd³ SAE 2:1 heaped

BACKHOE CAPACITY

42 m³ 55 yd³ SAE 1:1 heaped

PC
8000

HYDRAULIC EXCAVATOR



WALK-AROUND



Quality in Manufacturing

Commitment to „Quality and Reliability“

- Quality management ISO 9001
- Environmental management ISO 14001
- Occupational health and safety management system BS OHSAS 18001:2007
- High consistent quality through continuous investment in personnel, design and manufacturing systems and processes

Powerful Diesel Engine

Two Komatsu SDA16V160E-2 Tier 2 engines

- Rated (each) 1500 kW (2010 HP) at 1800 rpm
- Electronic engine management
- Low engine emission levels Tier 2 certificated
- Time saving Engine Oil Management System; Centinel, Engine Reserve Oil Supply and Eliminator Oil Filter System

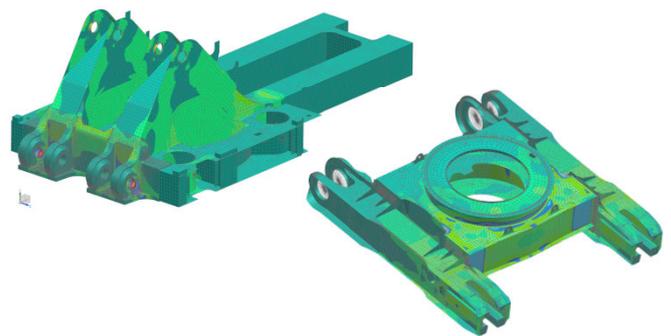
Reliability and Durability

Long life and low operating cost by design

- Robust structural design developed from field experience and finite element analysis

Undercarriage

- Large diameter rollers, idlers and sprockets
- Large surface area and extensive precision hardening of all engaging components reduce track wear
- Hardened track link pin bores



Access and Egress

- 45° primary access and egress stairways
- 45° access swing stairway
- 3 emergency egresses
 - cab and machinery house
 - machinery house escape
- Illuminated accesses and egresses

Productivity

Designed for more tons per hour

- Powerful digging forces
- Ease of bucket filling
- Proven attachment design
- All cylinders mounted in the shadow of the attachment for protection
- Various buckets and wear packages to suit all material densities and properties
- IPCC Systems up to 8,000 t/h

MATCHES

240 to 400 U.S. ton TRUCKS

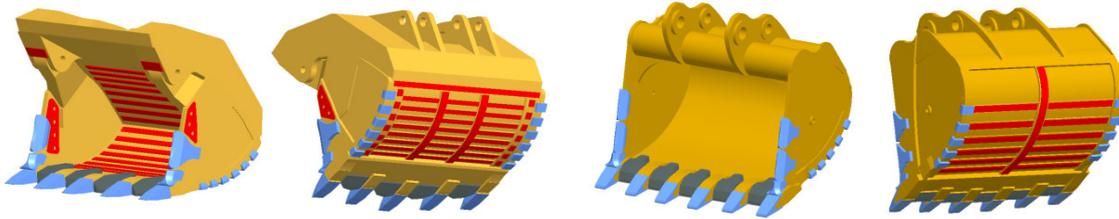
OPERATING WEIGHT

Shovel 740-752 ton
1,631,700-1,658,200 lb

Backhoe 759-771 ton
1,673,600-1,700,100 lb

BUCKET CAPACITY

Shovel 42 m³ 55 yd³
Backhoe 42 m³ 55 yd³



Advanced Hydraulics

Extended reliability and precise control

- Comprehensive monitored filtration
- Simple open circuit hydraulic system with high efficiency swing out oil coolers

Large Comfortable Cab

Comfortable for the whole day

- Komatsu low noise cab on multiple viscous mounts for reduced noise and vibration
- Large volume cab with full height front window
- Comprehensive climate control with pressurised filtered air ventilation and air conditioning
- High specification multi-adjustable air suspension seat plus trainer seat
- Well elevated operator position giving good all round view
- Large wash wiper covers windshield area for excellent visibility

Easy and Safe Maintenance

Simple, common-sense design provides easy access to all major components

- Generous access to all major service points from machinery house floor level
- Enclosed, walk-in machinery house with partition wall separating engine from pump area
- Automatic central lubrication
- KOMTRAX Plus electronic monitoring system providing real time information about the operating status of the machine
- Ground-level access to hydraulically powered swing down service arm with Wiggins connections
- Acknowledges EMESRT design philosophies

SPECIFICATIONS



DIESEL DRIVE

Tier 2 engine:
 Model 2 x Komatsu SDA16V160E-2
 Type 4-cycle, water-cooled, direct injection
 Aspiration Turbocharged and aftercooled
 Number of cylinders 16
 Rated power 2 x 1500 kW 2010 HP @ 1800 rpm (SAE J1995)
 Governor All-speed, electronic
 The integrated engine oil and filter system combining the oil stabilising systems, Reserve and Centinel, with Eliminator oil filter extends the oil change interval up to 4.000 hours based on oil analysis. The high capacity Mesabi engine radiators are cooled by a hydraulically driven fan for superior cooling efficiency.



ELECTRIC SYSTEM (Diesel Version)

System 24 V
 Batteries (series/parallel) 8 x 12 V
 Alternator 2 x 140 A
 Standard working lights 14 LED lights
 Standard service lights throughout the platform incl. emergency egresses and stairways



UNDERCARRIAGE

Undercarriage consists of one centre carbody and two track frames, each side attached by high torque bolts
 Centre frame H-type
 Track frame Steel box-section



CRAWLER ASSEMBLY

Track adjustment Automatic hydraulic type
 Number of track shoes 49 each side
 Number of top rollers 3 each side
 Number of bottom rollers 8 each side



TRAVEL AND BRAKE SYSTEMS

Travel control 2 foot pedals
 Gradeability Up to 50 %
 Travel speed (maximum) 2,4 km/h 1.5 mph
 Service brake Hydraulic brake
 Parking brake Wet, multiple-disc



SWING SYSTEM

Hydraulic motors and drives 3
 Swing brake, service Hydraulic brake
 Swing brake, parking Wet, multiple-disc
 Swing ring teeth External
 Swing speed (maximum) 2,7 rpm



ELECTRIC SYSTEM (Electric Version)

System 24 V
 Batteries (series/parallel) 4 x 12 V
 Standard working lights 14 LED lights
 Standard service lights throughout the platform incl. emergency egresses and stairways



ELECTRIC DRIVE

Type 2 x Squirrel cage induction motor
 Power Output 2 x 1450 kW
 Voltage 6.000 – 7.200 V*
 Amperage (approximate) 2 x 155 A - 2 x 128 A
 Frequency standard 60 Hz @ 1800 rpm
 Frequency option 50 Hz @ 1500 rpm
 * Other voltages available on request



HYDRAULIC SYSTEM

The power train consists of two main drives. Each of the two gearboxes drives four identical main pumps which draw hydraulic oil from an unpressurised hydraulic tank. Open circuit hydraulics provide maximum cooling and filtering efficiency.
 Rated flow (total output) 8.280 ltr/min / 2,190 gpm
 Relief valve setting 310 bar / 4,495 psi
 Swing flow rate 2.070 ltr/min / 547 gpm
 High pressure in line filters 200 microns one per pump located at the valve blocks
 Full flow return line filters (7 elements) 10 microns at head of hydraulic tank
 Case drain/by-pass return line filters 3 microns
 The four-circuit system features a load-limiting governor with oil delivery summation to the working circuits and incorporates pressure cut-off control. Hydropilot prioritises hydraulic flow giving smooth hydraulic response, simple hydraulic system layout, and a reduced number of components. The hydraulic system includes large swing-out vertical air-to-oil hydraulic coolers with temperature-regulated hydraulically driven fans.



AUTOMATIC CENTRALISED LUBRICATION

Three hydraulically powered Lincoln single line automatic lubrication systems are provided as standard, complete with time and volume variable controls. The two central lubrication circuits and open gear grease circuit are supplied by identical pump assemblies from refillable containers which have a capacity of 3 x 300 litres (3 x 80 gal). Replenishment of the containers is through the Wiggins connections on the service arm.



SERVICE CAPACITIES

Hydraulic oil tank 7.750 ltr / 2,050 U.S. gal
 Hydraulic system 11.500 ltr / 3,040 U.S. gal
 Fuel 13.925 ltr / 3,680 U.S. gal
 Engine coolant 2 x 430 ltr / 2 x 114 U.S. gal
 Engine oil 2 x 290 ltr / 2 x 77 U.S. gal
 Reserve engine oil make up tank 2 x 1.056 ltr / 2 x 279 U.S. gal



ENVIRONMENT

Vibration levels
 Hand-lever (ISO 5349-1) lower than 2,5m/s²
 Whole body vibration and shock (ISO 2631-1) below 0,5m/s²
 Contains fluorinated greenhouse gas HFC-134a (GWP 1430)
 PC 8000-6 D Quantity of gas 5,8-10,6 kg, CO² equivalent 8,294-15,158t
 PC 8000-6 E Quantity of gas 9,5-14,3 kg, CO² equivalent 13,585-20,449t

OPERATOR CAB

The large and comfortable cab is mounted on 18 viscous damping pads and sound insulated. The cab has automatic climate control and is pressurised. The operator's seat is air suspended, electrically heated and has a lap seat belt and offers multiple adjustments. The trainer seat is also equipped with a seat belt. Low-effort joystick controls are electro-hydraulic with foot controls for front shovel clam, crawler and swing brake. Full instrumentation, KOMTRAX Plus and an AM/FM radio with MP3 ready CD player with AUX in is fitted. The windshield wash wiper has two speeds and intermittent operation. Amenities include a refrigerator and storage cabinets. Powered and heated mirrors are adjusted from inside the cab. External metal sun blinds on the cab side window and internal roller blinds on all windows are standard. The right hand window is an emergency exit. All windows are tinted parsol green. The front window is a 19 mm thick impact resistant window. A walkway is mounted in front of cabin.

Major cab engineering standards are:

- ISO 3449 Falling Objects Protection Structure (FOPS)
- ISO 6396 Noise in operator's cab is max. 75 dB(A)
- ISO 10263-4 Heating and air conditioning second heater or air conditioner as option

KOMTRAX PLUS HEALTH MONITORING SYSTEM

KOMTRAX Plus is designed for Komatsu mining equipment to provide real time information about the operating status of the machine via a coloured display. The integrated digital storage provides a full event history and trend data, which can be downloaded by laptop. Optionally available are W-LAN or Orbcomm satellite transmission (check for availability in your territory).

OPERATING WEIGHTS (APPROXIMATE)

PC 8000 Backhoe:

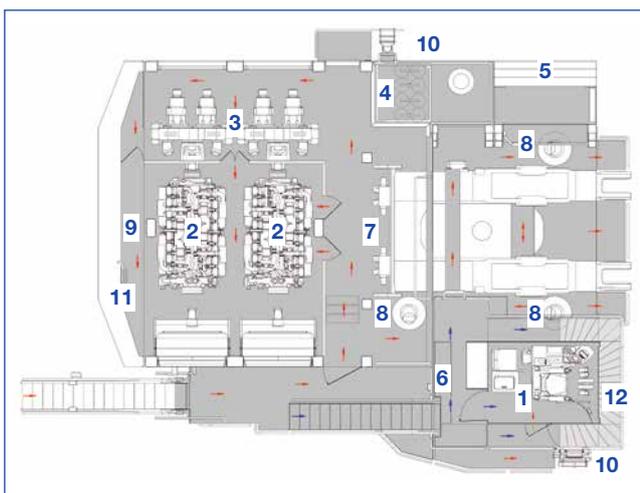
Operating weight including 11.500 mm 37'9" boom, 5.500 mm 18'0" stick, 42 m³ (55 yd³) backhoe bucket, operator, lubricant, coolant, 1/3 fuel and standard equipment.

Shoe Width	Operating Weight	Ground Pressure
1.500 mm 59"	759 t 1,673,600 lb	27,5 N/cm ² 39.9 psi
1.900 mm 75"	771 t 1,700,100 lb	22,1 N/cm ² 32.0 psi

PC 8000 Front Shovel:

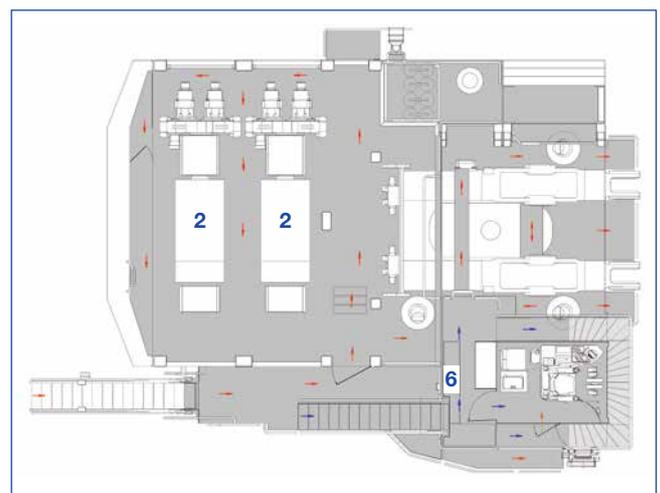
Operating weight including 8.150 mm 26'9" boom, 5.750 mm 18'9" stick, 42 m³ (55 yd³) shovel bucket, operator, lubricant, coolant, 1/3 fuel and standard equipment.

Shoe Width	Operating Weight	Ground Pressure
1.500 mm 59"	740 t 1,631,700 lb	27,2 N/cm ² 39.4 psi
1.900 mm 75"	752 t 1,658,200 lb	21,9 N/cm ² 31.7 psi



Diesel Drive

- | | |
|---------------------|--|
| 1 Cab | 7 Valve Blocks |
| 2 Diesel Engines | 8 Swing Motors |
| 3 Hydraulic Pumps | 9 Counterweight |
| 4 Hydraulic Tank | 10 Emergency swing ladder egress |
| 5 Hydraulic Coolers | 11 Emergency access out of machinery house |
| 6 Fuel Tank | 12 See-through Cat Walk |



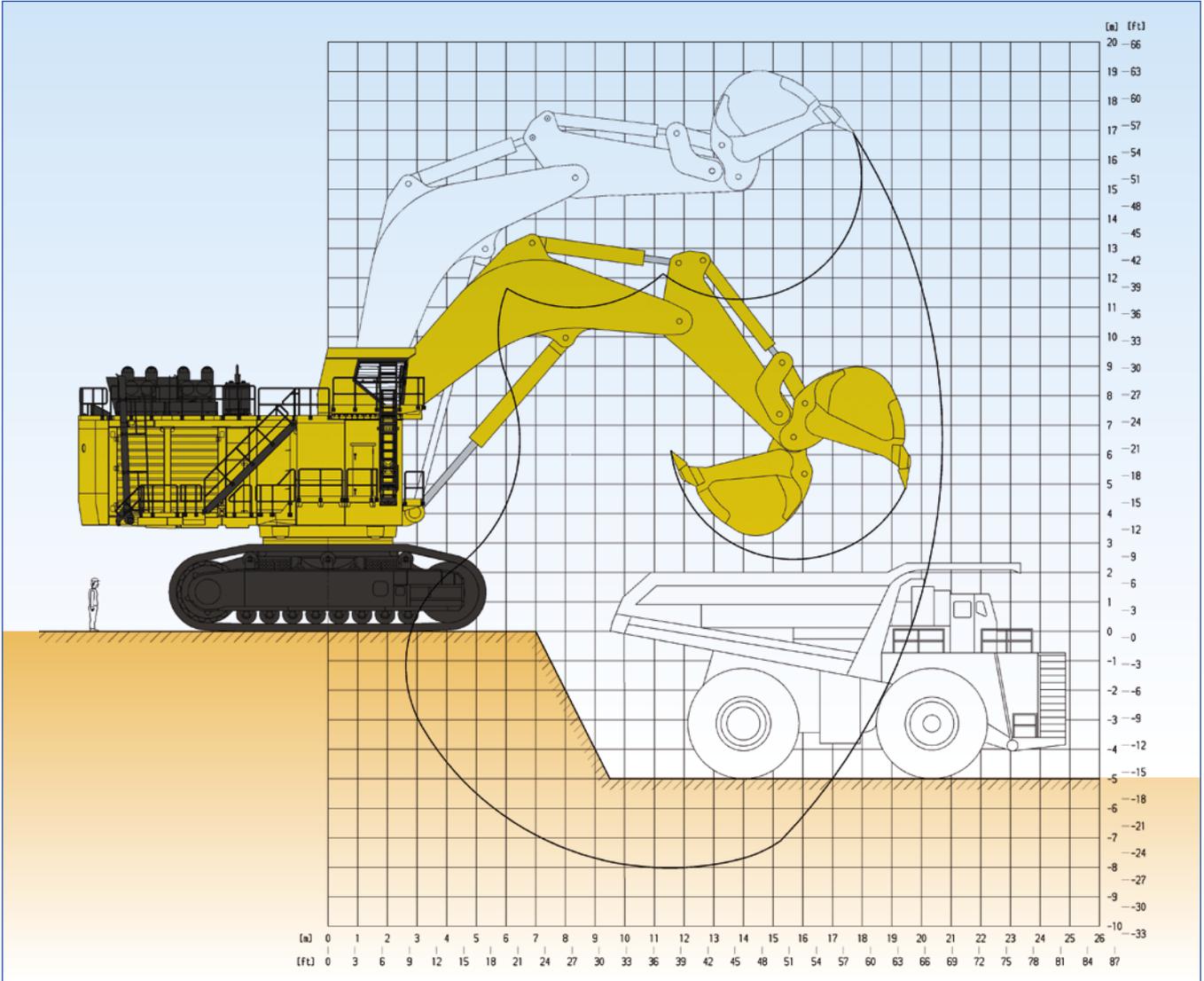
Variation for Electric Drive Version

- | |
|---------------------------------|
| 2 Electric Motors |
| 6 High Voltage Electric Cabinet |

Walkways Lower-Level
 Upper-Level

PRODUCTIVITY-FEATURES

BACKHOE ATTACHMENT



Boom length	11.500 mm	37'9"
Stick length	5.500 mm	18'1"
Break-out force (ISO)	2.077 kN	466,850 lb
Tear-out force (ISO)	1.813 kN	407,510 lb

Max. digging height	16.900 mm	55'5"
Max. dumping height	11.200 mm	36'9"
Max. digging depth	8.000 mm	26'3"
Max. digging reach	20.700 mm	67'11"
Max. digging reach at ground level	19.600 mm	64'4"

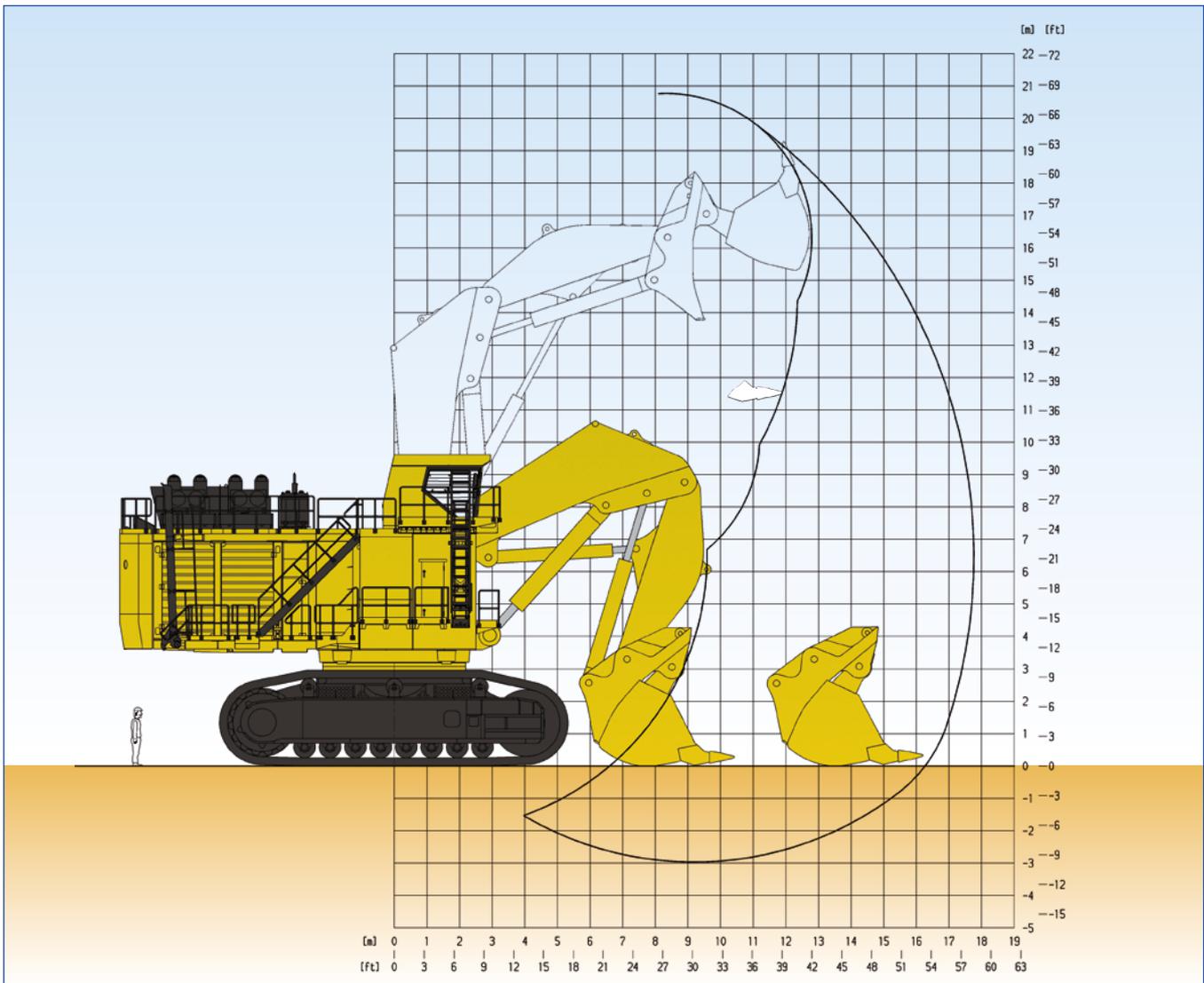
Bucket Capacity (Heaped 1:1) SAE		Width		Teeth	Wear Package acc.	GET System	Max. Material Density (Loose)	
cum	cuyd	mm	foot/inch	qty	abrasiveness		t/cum	lb/cuyd
42,0	55.0	4.575	15'0"	6	standard	Hensley XS 800 *	1,8	3,000

Alternative buckets on request

*other systems on request



FRONT SHOVEL ATTACHMENT



Boom length	8.150 mm	26'9"	Max. cutting height	20.900 mm	68'7"
Stick length	5.750 mm	18'9"	Max. dumping height	13.900 mm	45'7"
Break-out force (ISO)	2.331 kN	523,940 lb	Max. digging depth	3.000 mm	9'10"
Crowd force (ISO)	2.353 kN	528,890 lb	Max. digging reach	17.800 mm	58'5"
			Level crowd at ground level	5.800 mm	19'0"
			Bucket opening width	3.200 mm	10'6"

Bucket Capacity (Heaped 1:2) SAE		Width		Teeth	Wear Package acc. abrasiveness	GET System	Max. Material Density (Loose)	
cum	cuyd	mm	foot/inch	qty			t/cum	lb/cuyd
28,0	37.0	4.575	15'0"	6	heavy	Hensley XS 800 *	2,8	4,700
36,0	47.0	5.375	17'8"	6	heavy	Hensley XS 800 *	2,0	3,400
42,0	55.0	5.375	17'8"	6	standard	Hensley XS 800 *	1,8	3,000

Alternative buckets on request

*other systems on request



STANDARD EQUIPMENT

HYDRAULIC MINING SHOVEL

FRONT SHOVEL ATTACHMENT

- 8,15 m 26'9" boom
- 5,75 m 18'9" stick
- Set of cylinders
- 42 m³ (55 yd³) (SAE 2:1) shovel bucket incl. standard wear package with hammerless GET system

OR

BACKHOE ATTACHMENT

- 11,5 m 37'9" boom
- 5,5 m 18'0" stick
- Set of cylinders
- 42 m³ (55 yd³) (SAE 1:1) bucket incl. standard wear package with hammerless GET system

CRAWLER UNDERCARRIAGE

- Heavy-duty shovel type undercarriage
- Centre carbody
- 2 heavy box-type track frames
- 8 bottom rollers and 3 top rollers each side
- 1.500 mm 59" cast steel track shoes
- Hydraulic track adjustment and parking brake
- Drive gear box protection

SUPERSTRUCTURE

- Main frame mounted over an externally toothed swing circle carries the drive module
- 2 x Komatsu SDA16V160E-2 Tier 2 diesel engines
- Oil and fuel reservoirs
- Hydraulic components
- Counterweight

LIGHTING

- 14 LED high performance working lights
- Service lights throughout the platform incl. emergency egresses and stairways

OPERATOR CAB

- Enclosed steel cab mounted on viscous pads
- FOPS according ISO 3449
- Air-conditioning unit Süttrak
- Full suspension operator seat with belt
- Trainer seat with belt
- Controls ergonomic
- KOMTRAX Plus (Monitoring System)
- Joysticks are electro-hydraulic
- 1 large parallel windshield wash wiper
- AM-FM radio with MP3 ready CD player
- Internal and external sun blinds
- All windows tinted parsol green
- Impact resistant front window (19 mm)
- Walkway in front of cab

LUBRICATION AND SERVICE

- LINCOLN central lubrication for basic machine and attachment
- LINCOLN central lubrication for bucket and bucket stick assembly
- LINCOLN automatic pinion lubrication system for swing circle teeth
- WIGGINS service arm carrying fluid receiving connectors for filling of fuel, engine oil and coolant, hydraulic oil, grease, and the evacuation of coolant, hydraulic and engine oils

ACCESSORIES INCLUDED

- Acoustic travel alarm
- Hydraulically actuated ground access ladder
- 45° primary access and egress stairway
- 45° access swing stairway
- Electric air horn
- Engine turbo and exhaust pipe covers
- Engine oil management package (Centinel, Reserve & Eliminator systems)
- Service transfer oil pump
- Sidewalks and stairs are provided with skid-resistant plates
- Hand rails and steps on boom
- Tie off points on boom
- Engine emergency stop at ground level



OPTIONAL EQUIPMENT

ATTACHMENT/BUCKET

- Alternative buckets on request
- Boom cylinder sliding guard
- Arm cylinder sliding guard
- Bucket cylinder sliding guard (BH)

UNDERCARRIAGE

- 1.900 mm 75" track shoes

POWER

- Electro drive various voltages
- Cable drum without cable
- Fire suppression system, Ansul (Agent LVS+Powder), diesel drive

COLD WEATHER

- Cold weather package down to -40° C (diesel and electro drive)
- Arctic weather package down to -50° C (diesel and electro drive)
- Hotstart temperature treatment for ambient temperature down to -50° C (diesel and electro drive), external power source not included

SPECIFIC HYDRAULIC OIL

- Biodegradable hydraulic oil

MISCELLANEOUS

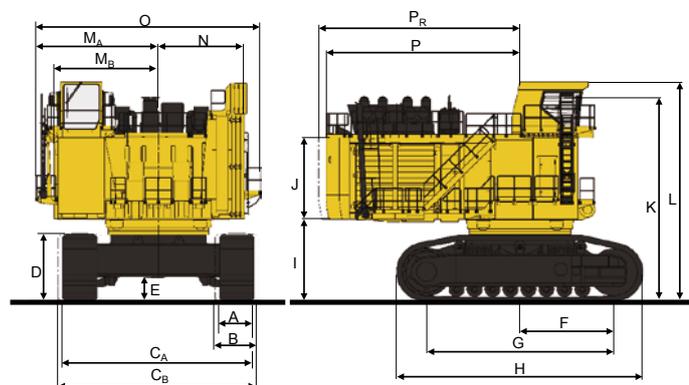
- Camera system acc. ISO5006
- Service Monitor (incl. all relevant manuals)
- Additional working lights
- Rotafare warning lights
- Additional cab A/C
- Additional cab heater
- Service crane
- Special painting



DIMENSIONS

BASIC MACHINE WITH COUNTERWEIGHT

A	1500 mm	4'11"	I	3640 mm	11'4"
B	1900 mm	6'3"	J	3560 mm	11'8"
C _A	8330 mm	27'4"	K	8956 mm	29'5"
C _B	8730 mm	28'8"	L	9653 mm	31'8"
D	2995 mm	9'10"	M _A	5370 mm	17'7"
E	1065 mm	3'6"	M _B	4550 mm	14'11"
F	4050 mm	13'3"	N	3750 mm	12'4"
G	8100 mm	26'7"	O	9850 mm	32'4"
H	10685 mm	35'1"	P	8410 mm	27'7"
			P _R	8720 mm	28'7"



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